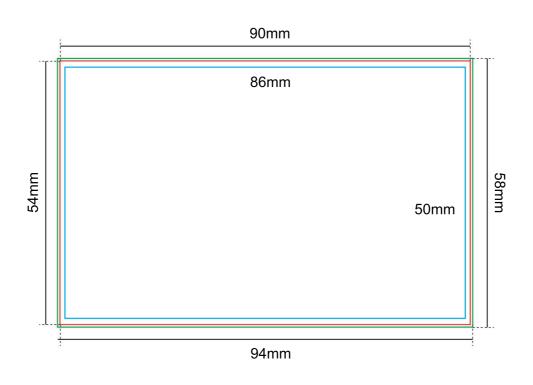
- Artwork Dimension : (Refer to diagram)
- Bleeding : 2.0mm
- Margin (Safe Zone) : 2.0mm

Example	Bleeding Size	Actual Size	Safe Zone Size
Business Card size 90mm x 54mm	94mm x 58mm	90mm x 54mm	86mm x 50mm



**FILE FORMAT** 

Adobe Acrobat Document (\*.pdf) Provide better printing quality

#### TIFF Image (\*.tiff)

Provide fairly good printing quality if the file is converted under certain specification Setback : Blurred text or vector images compare with pdf file format

#### JPEG Image (\*.jpg / \*.jpeg)

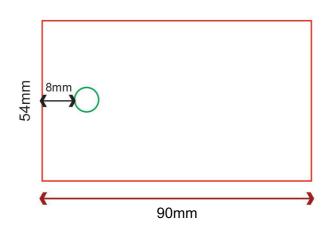
Provide fairly good printing quality if the file is converted under certain specification Setback : Blurred text or vector images compare with pdf file format



http://store.nagamasprinting.com.sg/

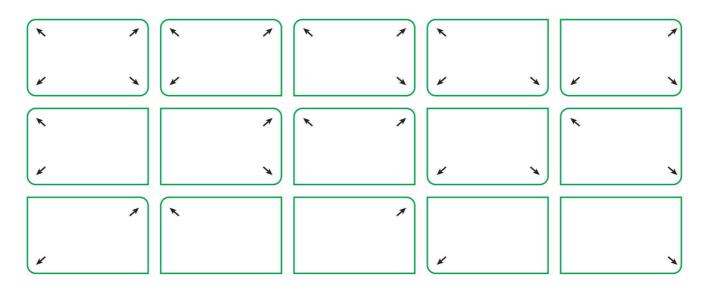
## HOLE PUNCHING

- Diameter 3mm / Diameter 5mm
- 1 Hole at fixed position (Shorter side) at Centre of Top
- Not applicable for Thin Fold and Fat Fold



#### ROUND CORNER

- Radius 6mm
- 15 types of options
- Not Applicable for Thin and Fat Fold
- The round corner position if follow exactly as shown in ordering page diagram for either portrait or landscape.
- No rotation required.





### ARTWORK

- Artwork is prepared in our Product Size Templates
- Background design expand to Full Bleed size
- Vital elements are within Safe Zone
- No crop marks are applied

## DESIGN

- All images have been exported / converted : Background, design effects, photos, images to TIFF files (not including text / vector images)
- Never manipulate images in layout program
- Resolution : 300 dpi
- Color Mode : CMYK color mode

#### MARKING & TRAPPING

Never apply any crop mark or trapping onto the files.

### **FILE FORMAT**

- PDF File Format
   Artwork is saved in required file format : Adobe Acrobat Document (\*.pdf)
   Resolution : 300 dpi
   Color Mode : CMYK color mode
   Total File Size (front and back design) : smaller than 20 MB
- TIFF File Format
   Artwork is saved in required file format : TIFF file format (\*.tiff)
   Resolution : 300 dpi
   Pixels Dimension : 1051 x 650 pixel
   Color Mode : CMYK color mode
   Total File Size (front and back design) : smaller than 20 MB
- JPEG File Format
   Artwork is saved in required file format : JPEG file format (\*.jpg)
   Resolution : 600 dpi
   Pixels Dimension : 2100 x 1300 pixel
   Color Mode : CMYK color mode
   Total File Size (front and back design) : smaller than 20 MB

## FINISHING

- For full details of how to prepare your artwork for finishing such as
  - Spot UV
  - Hot Stamping
  - Round Corner
- Kindly refer to the General Guidelines at our website.

## FONTS

- No fonts of less than 4 pts
- Curve / Path / Create outline all fonts

## LINE WEIGHT

- No lines are less than 0.25pts
- Color : CMYK mode



#### ARTWORK PREPARATION FOR FROSTED PLASTIC CARD

- For order with 4C + White Page 1: White artwork with Process Black Colour (K100)
   Page 2: Printable artwork only (CMYK)
- For order with 4C
   Page 1: Printable artwork only (CMYK)

White Base Artwork followed by Full colour Printing.



#### 1st page - White Base Artwork

2nd page - Full colour Printing





## IMPORTANT NOTES IN PREPARING WHITE BASE ARTWORK

-Fill the artwork with black (K100) to indicate the area for white base.

-Rename colour to precisely "White" to indicate the area of white base instead "WHITE" or "white"

-Only use Adobe Illustrator to prepare the white base artwork.

#### Rename the color swatch name by using Adobe Illustrator

- 1. Fill colour with K100
- 2. Double Click the colour at Swatches
- 3. At Swatch Option Choose Color Mode to "Spot Color" and rename the Swatch Name to "White.
- 4. Double confirm by checking the artwork is filled with K100 with "White" swatch name.



Fill colour with K100



Swatch Options	
Swatch Name: 🔚 = 0 M=0 Y=0 K=100	ОК
Color Type: Process Color	Cancel
Global	
Color Mode: CMYK	Preview
	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~
К 100	

# STEP 3

